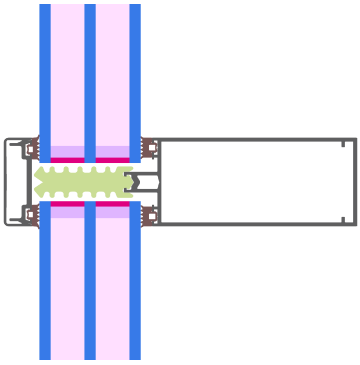
Certificate

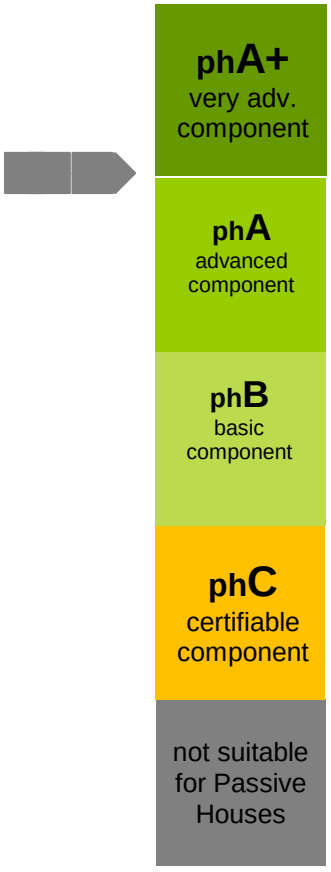
Certified Passive House Component
for cool, temperate climate, valid until 31.12.2015

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
GERMANY

Category: **Curtain Wall**
Manufacturer: **Aluprof S.A.**
43-300 Bielsko-Biała, POLAND
Product name: **MB-SR50N HI+**



Passive House Efficiency Class



The following comfort criteria were used in awarding this certificate:

Given a Ug value of 0.70 W/(m²K) and an element size of 1.20 m by 2.50 m,

U_{CW} = 0.80 W/(m²K) ≤ 0.80 W/(m²K)

Taking into account the installation based thermal bridges, and provided that the installation is, with regard to the thermal bridges, equal or better than shown in the data sheet, the facede meets the following criterion.

$U_{CW,installed}$ ≤ 0.85 W/(m²K)

Thermal data of the construction

	U_f-value [W/(m²K)]	Width [mm]	Ψ_g [W/(mK)]	$f_{Rsi=0.25}$ [-]
Spacer			ULTIMATE Swisspacer S.HD*	
Transom (t)	0.94	50	0.032	0.83
Mullion (m)	0.97	50	0.032	
Thermal glass carrier bridge χ_{GT} [W/K]:				0.004

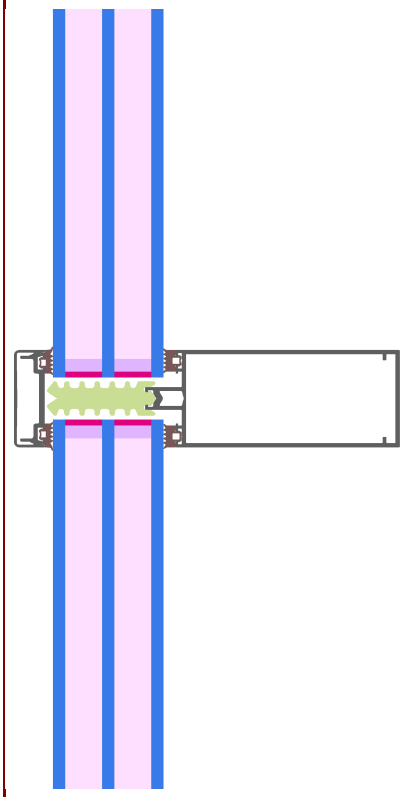
*Spacers of lower thermal quality, especially those made of aluminium, lead to significantly higher thermal losses and lower temperature factors.

Further information see data sheet

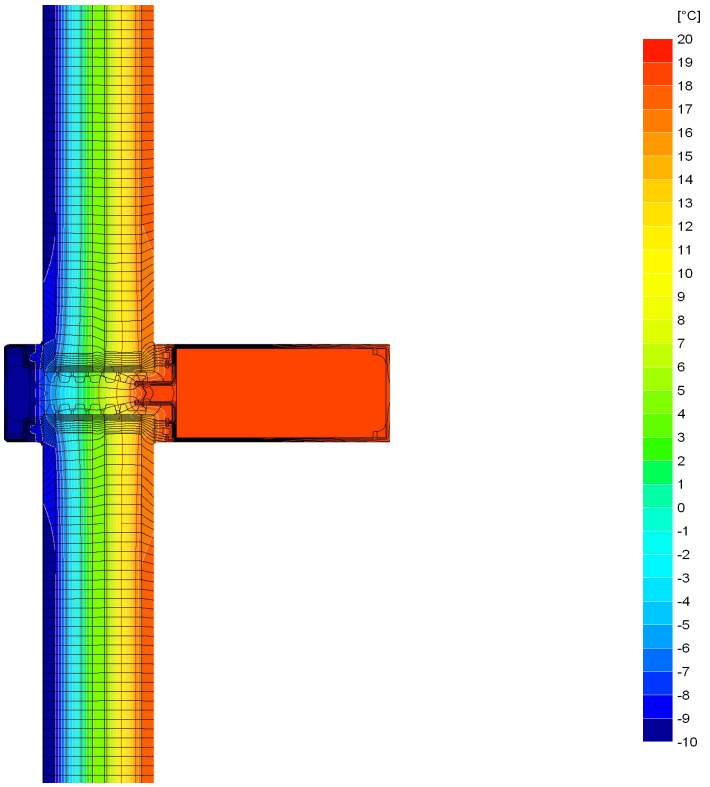
Data Sheet Aluprof S.A., MB-SR50N HI+

Manufacturer Aluprof S.A.
43-300 Bielsko-Biała, POLAND

www.aluprof.eu



Bottom section



Isothermal

Description

Mullion and transom facade of aluminium. Aluminium cover- and pressure- strip. PE foam insulator inside of the rebate (0.035 W/(mK). Used Pane: 54 mm (6/18/6/18/6), intersection of the Glass: 14 mm. Used spacer: ULTIMATE Swisspacer with silicone secondary sealing

Thermal data

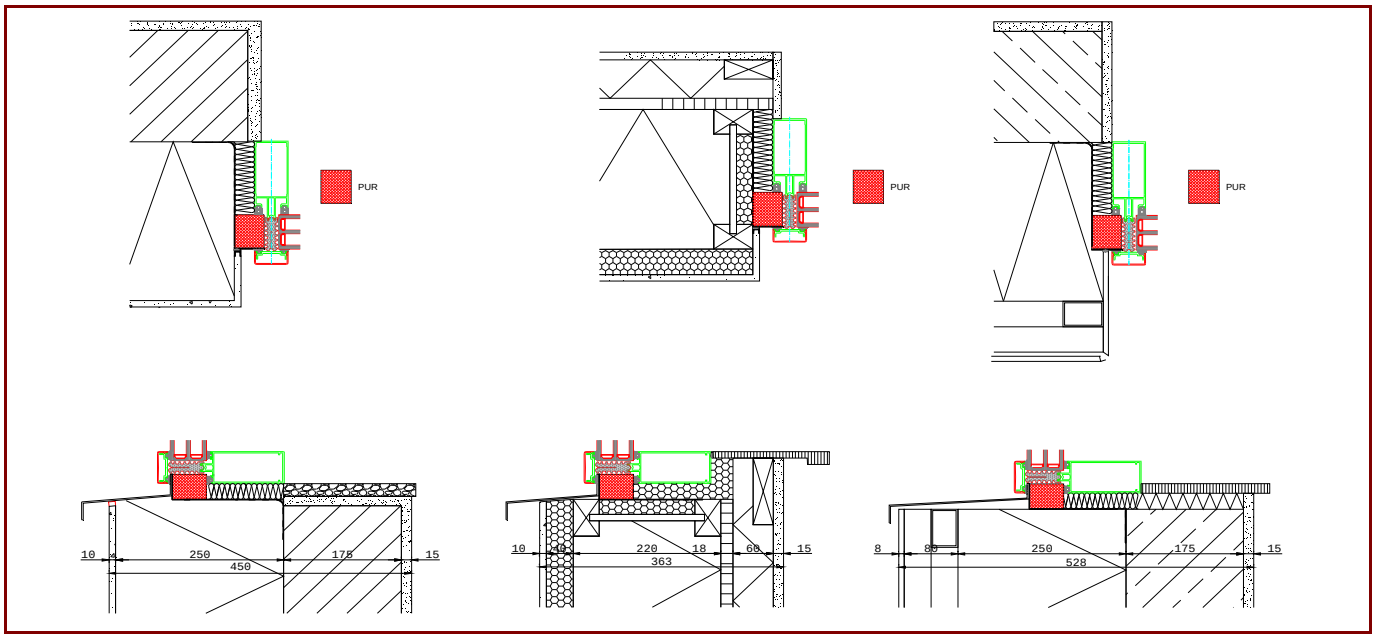
	U_f-value[1] [W/(m²K)]	Width [mm]	Ψ_g [W/(mK)]	$f_{Rsi=0.25}$ [-]
Spacer			ULTIMATE Swisspacer S.HD*	
Transom (t)	0.94	50	0.032	0.83
Mullion (m)	0.97	50	0.032	
-				
-				
Thermal glass carrier bridge χ_{GT} [W/K]:				0.0040

1: Includes ΔU = 0.28 W/(m²K), determined by 3D thermal flux simul. (PHI)
2: nonmetallic including bolting

* Spacers of lower thermal quality leading to higher thermal losses and lower temperatures.

Data Sheet Aluprof S.A., MB-SR50N HI+

Installation



Installation based thermal bridge $\Psi_{instal.}$ in Passive House suitable walls

Position		EIFS	Timber construction wall	Ventilated facing
Bottom	[W/(mK)]	0.026	0.049	0.024
Side/top	[W/(mK)]	0.024	0.035	0.033
$U_{CW,instaled}$	[W/(m²K)]	0.83	0.84	0.83

Explanatory notes

The facade-U-values were calculated based on a 1.20 m by 2.50 m element U_g = 0.70 W/(m²K).
If better glazing is used, the facade-U-value decrease as follow:

U Glazing	**U_g** [W/(m²K)]	0.66	0.60	0.57
U Facade	**U_{CW}** [W/(m²K)]	0.75	0.70	0.67

Depending on the thermal losses through opaque elements, transparent components are categorised according to efficency classes. These thermal losses include the losses through the frame, multiplied by its width, the thermal bridge at the edge bond as well as the length of the edge bond.
Please ask the manufacturer for a detailed report containing all calculations and results.
For further information, please visit www.passivehouse.com or www.passipedia.org.